

KB SYSTEMS INC.

◆ BUILDER OF SPECIAL MACHINERY ◆

P.O. Box 229, 90 Jacktown Road ◆ Bangor, Pennsylvania 18013 U.S.A. ◆ Tel: (610) 588-7788 ◆ Fax: (610) 588-7785

Job Title:

- Machine Shop Lead

Position Description:

- Full time Machine Shop Lead for a growing Custom Equipment Manufacturer.
- Reports to the Plant Manager
- Supports manufacturing through hands on production and leadership of dept activities.

Responsibilities:

- Manage and improve processes as they relate to effective machining practices
- Machine parts to specifications using machine tools such as lathes, milling machines or grinders.
- Ability to program run CNC's (mill and lathe): G-code, CAM, conversational, etc
- Ability to read blueprints, drawings, and engineering information in order to determine methods of operations needed to machine dimensions and tolerances.
- Responsible for keeping equipment and work area clean and orderly and perform basic preventative maintenance functions on equipment.
- Ability to hold tolerances to plus or minus .0005
- Clean, repair and perform preventive maintenance on CNC machinery

Requirements:

- High School Degree or Equivalent.
- Minimum of five (10) years of machine shop environment or an equivalent combination of education and experience.
- Must have experience in both CNC and manual equipment.
- Knowledge of mechanics, shop mathematics, metal properties, layout, and machining procedures a must.
- Knowledge in use of precision measuring instruments and the application of such instruments. Instruments should include but not limited to calipers, ID and OD micrometers, depth gages, indicators and scales.
- Strong understanding in blue print reading/ geometric tolerances interpretation
- Ability to lift 50 plus lbs.
- Must be adaptable to a changing work environment, competing demands and is able to deal with frequent change, delays or unexpected events.
- Excellent communication skills, both written and verbal.
- Ability to work independently and as part of a team.
- Needs a strong appreciation of the importance of completing tasks on time
- Excellent attention to detail
- Valid driver's license.

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Benefits:

Company offers a competitive benefits package upon successful comp, including the following:

- Medical/Dental/Vision insurance.
- Company paid Life Insurance and Short Term Disability Insurance
- Long Term Disability and additional Life Insurance and other benefits offered at low group rates.
- Paid holidays, personal and sick time
- Eligibility for vacation based on length of service
- 401k investment plan with employer matching 50% of employee contribution up to 6%. Employer match after one year of service.

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